

Date: Monday, 11/6/2006 2:39:24 PM
User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : BUSHING
Job Number : 29332
Estimate Number : 10725
P.O. Number : *N/A* Part Number : D2652
This Issue : 11/6/2006 S.O. No. : *N/A* Drawing Number : D2652 REV A
Prsht Rev. : NC Project Number : N/A
First Issue : *N/A* Type : MACHINED PARTS Drawing Revision : A
Previous Run : 29227 Material : *N/A*
Written By : Due Date : 11/27/2006 Qty: 400 Um: Each
Checked & Approved By : *[Signature]*
Comment : Est Rev B 02.06.13 Now machined in house. NG

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M303R0500 303 Round Bar 0.500"



Comment: Qty.: 0.0578 f(s)/Unit Total: 23.1000 f(s)

Material: 303 ss .500" Round Bar

(M303R0500) *[Signature]*

Batch: *M101926 2 bars 20'*

[Signature]
S.F. 06/11/16

2.0 HARDINGE HARDINGE CNC LATHE SMALL



Comment: HARDINGE CNC LATHE SMALL

1-Turn as per Folio FA250 & Dwg D2652

2-Deburr

S.F. 06/11/16

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

DJP / SC 06.11.18 400

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

SD 06.11.18 400

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1


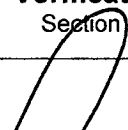


Identify and Stock

Location: *ST 54*

[Signature]
06/11/20 400

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 06/11/21
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
06/11/21	1	Used 304 instead of 303 - acceptable per attached email New employee.	 06/11/21	Ensure employee verifies the material required is correct. Material (304) is acceptable. See E-mail.	J.F. 06/11/21	 06/11/21	 06/11/21	 06/11/21

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 29332

Part Number: D2652

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



400

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



06/11/01
U de. 11.21

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

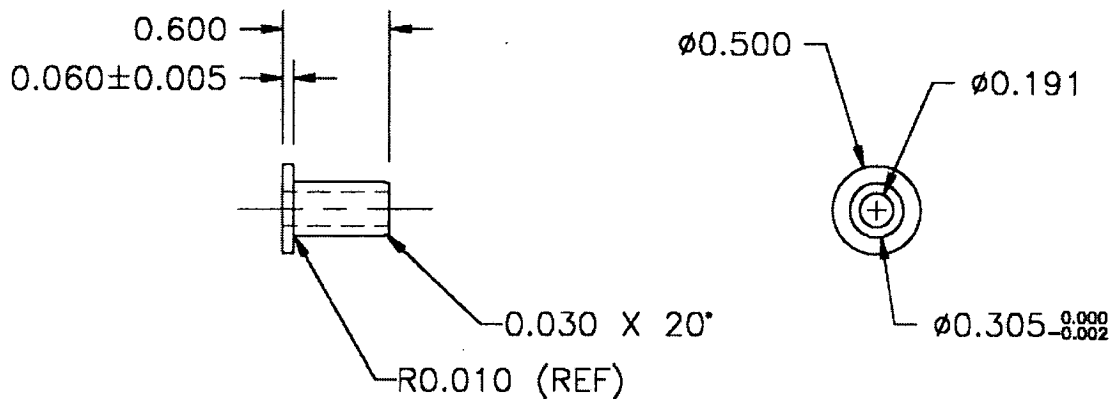
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2652	REV. A SHEET 1 OF 1
DATE 97:03:25		TITLE BUSHING	SCALE 1:1

RELEASED
97/04/25 DS



MATERIAL: AISI 303 SS

NOTE: BREAK ALL SHARP CORNERS 0.010 MAX

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

NOTED COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

L Lacelle

From: David Shepherd [dshepherd@dartaero.com]
Sent: November 21, 2006 9:57 AM
To: 'L Lacelle'; 'S Shahbazian'
Cc: 'Jason Murdoch'
Subject: RE: D2652

As long as the parts turned OK, these parts are acceptable.

David

From: L Lacelle [mailto:llacelle@dartaero.com]
Sent: Tuesday, November 21, 2006 6:58 AM
To: *David Shepherd (*David Shepherd); S Shahbazian
Cc: Jason Murdoch
Subject: D2652

Hi David,
One of the new guys made D2652's out of 304 round bar instead of 303 round bar....are these acceptable ?
LL

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No virus found in this incoming message.
Checked by AVG Free Edition.
Version: 7.1.409 / Virus Database: 268.14.10/541 - Release Date: 11/20/2006

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No virus found in this outgoing message.
Checked by AVG Free Edition.
Version: 7.1.409 / Virus Database: 268.14.10/541 - Release Date: 11/20/2006

21/11/2006